

"Erste Erfahrungen zum Thema Polarität aus Laborversuchen für den Wärme- und Automotivbereich"

Polaritätsworkshop - 19.06.2018 in Berlin

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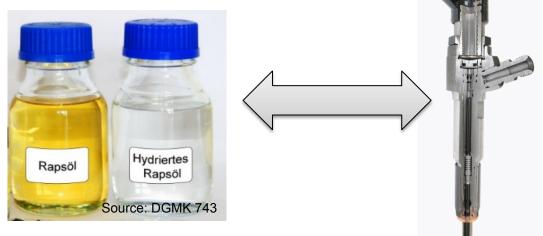
- Motivation
- Fit for purpose testing
- Storage stability of: Middle Distillate(MD)/FAME/HVO

blends

Deposit and mix ability issues –Examples out of the lab



- Diversification of energy sources (de fossilisation)
- Multi-component fuels (Middle destillates, FAME and Paraffinic fuels)
- Technology development: Efficiency, Hybrid concepts
- Storage times are increasing so a high long-term storage stability and a good drop in capability is required





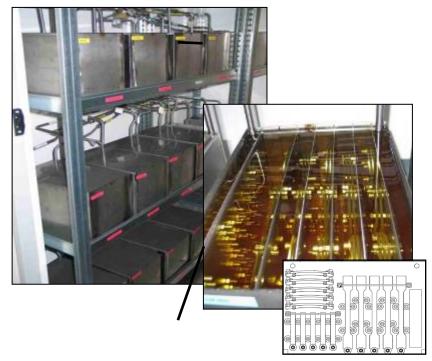


Fuel Aging

 Long term storage stability at various temperatures

HEL + 10

 Development of accelerated Test methods (Additives or Blending recipes)

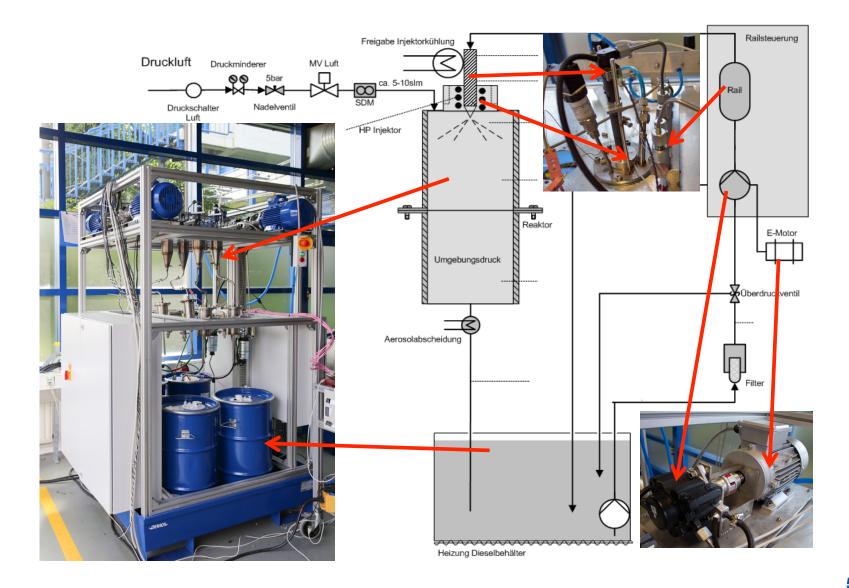


Fuel-Material Interactions

- Metal corrosion
- Swelling of elastomeres
- Operability of components and systems



Fit for purpose testing - Injector deposits (internal and external)









- Detection of characteristic pump curve (voltage, back pressure)
- Variation of power input of pumps
- Correlation of fuel degradation, component failures and fuel analyis
- Life cycle assesment analyis





Fit for purpose testing <u>– Enforced endurance testing for HP pumps</u>

- An electric motor spins the high pressure pump
- The high pressure pump sucks the fuel out of the fuel drum
- The pump's metering unit is completely open – all pressurized fuel is conveyed out of the pump
- A manual throttle is used to set a constant rail pressure of 1,300 bar
- The fuel is cooled down after expansion and fed back to the fuel drum



Fit for purpose test: Validation of MD/HVO blends

Combustion Tests: Long-Term-Evaluation





HEL S-arm





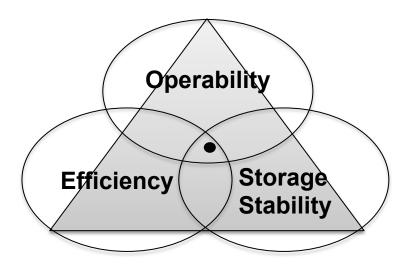


iso-H50

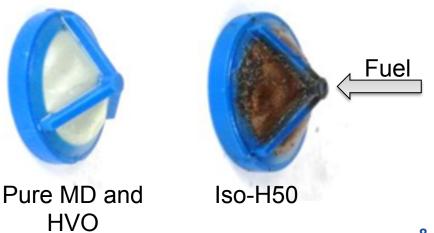




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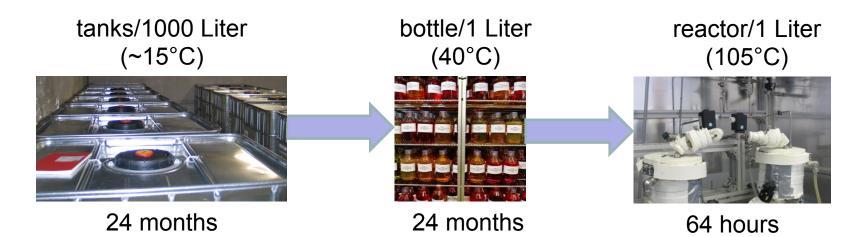


Fuel Filter Piston Pump: Long-Term validation



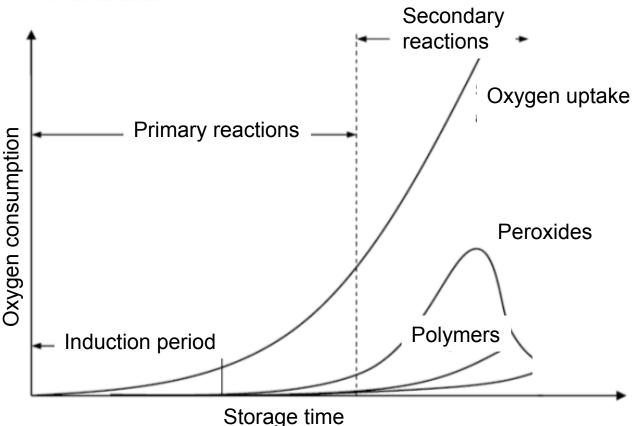


- A combined observation of different fuel aging parameters is necessary to evaluate fuel aging:
 - acid formation
 - water formation
 - oxygen consumption (autoxidation)
 - sediment formation



 An accelerated aging test method was developed to evaluate the long-term-storage-stability of liquid fuels





- Increase and decrease of aging products
- The analytical intervals are defined empirical and the data base is low (few supporting points)
- Therefore the creation of a mathematical model to describe the changes of the analytical parameters is not possible for all "fuel aging parameters" Source: DGMK 763

Langzeitlagerung nnstoff RWTH Aachen Langzeit-lagerung 1122 rMontate 18 mbh Menate bei 40 °C **B0**) bei 40 °C **B10** bei 40 °C **B20**)+Add. bei B20+Add °C bei 40 °C H10 3 bei 40 °C **R33**

Open Issue:

- It should be pointed out that fuel analytics is carried out in the liquid phase
- Sediment formation can also occur



R33_RME/4 Monate



R33_UCOME/4 Monate





Thank you for your attention !

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